

MORA SPRAY TE

Description:

MORA SPRAY IN. is a ready to use decorative paint based on acrylic binder, incorporating specially formulated fillers.



Technical Data :

	Minimum		Maximum
Dry film thickness (μm)	300		500
Theoretical Coverage (m ² /kg)	1.2		0.95
Color	off White		
Solids (vol %)*	60 ± 2		
Specific Gravity	1.68-1.75		
Substrate temperature	23°C	35°C	45°C
Touch dry	45 m	30 m	20 m
Hard dry	4 h	3 h	2 h
Re – coating interval minimum	3 h	2 h	1h

Dry to recoat, maximum:

- 1- Recommended data given for recoating with the same generic type of paint .
- 2- In case of multi-coat application, drying times will be influenced by the number and sequence . and by the total thickness of previous coats applied – reference is made to the corresponding system data sheet
- 3- The surface should be dry and free from any contamination prior to application of the Subsequent coat the given data must be considered as guidelines only. The actual drying time/times before Recoating may be shorter or longer, depending on film thickness, ventilation, humidity, underlying paint system, requirement for early handling and mechanical strength etc. A complete system can be described on a system sheet, where all parameters and special conditions could be included

APPLICATION PROCEDURE:

The substrate must be sound, clean, dry, free from dust, oil, grease and laitance etc.

All traces of release agents must be removed. On chalky and dusty surfaces, all loose material must be removed by stiff bristle brushing

If the paint is used on other surfaces. Please contact us.

The temperature of the substrate should be min. 15°C and min.

And relative humidity 20 -85 %

Spray	Hopper Gun
Mixing ratio (volume)	Single pack
Thinner/Cleaner	Water
Guiding data airless spray	
Pressure at nozzle	140 - 190 kg./cm ² (2100 p.s.i.)
Nozzle tip	0.021" - 0.027
Spray angle	65° - 80°
Filter	Check to ensure that filters are clean

Storage & Handling:

The product must be stored in accordance with national regulations. The product must be kept in a cool and well-ventilated place, protected from heat and direct sunlight. Containers must be kept tightly closed



Packing size: 25 KG

Health and safety:

Material health and safety data sheet is available up on request.

Please observe the precautionary notice displayed on the container.

Ensure proper ventilation during application and drying of paint. Avoid

Inhalation of paint mist and vapors and skin contact. Spillage of paint on skin

Should immediately be removed with suitable cleaners soap and water. Eyes

.Should be well flushed with water and immediate medical attention should be sought